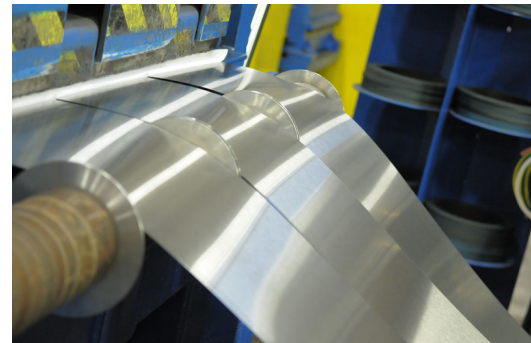
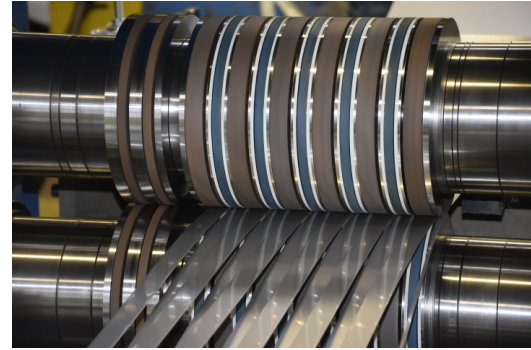
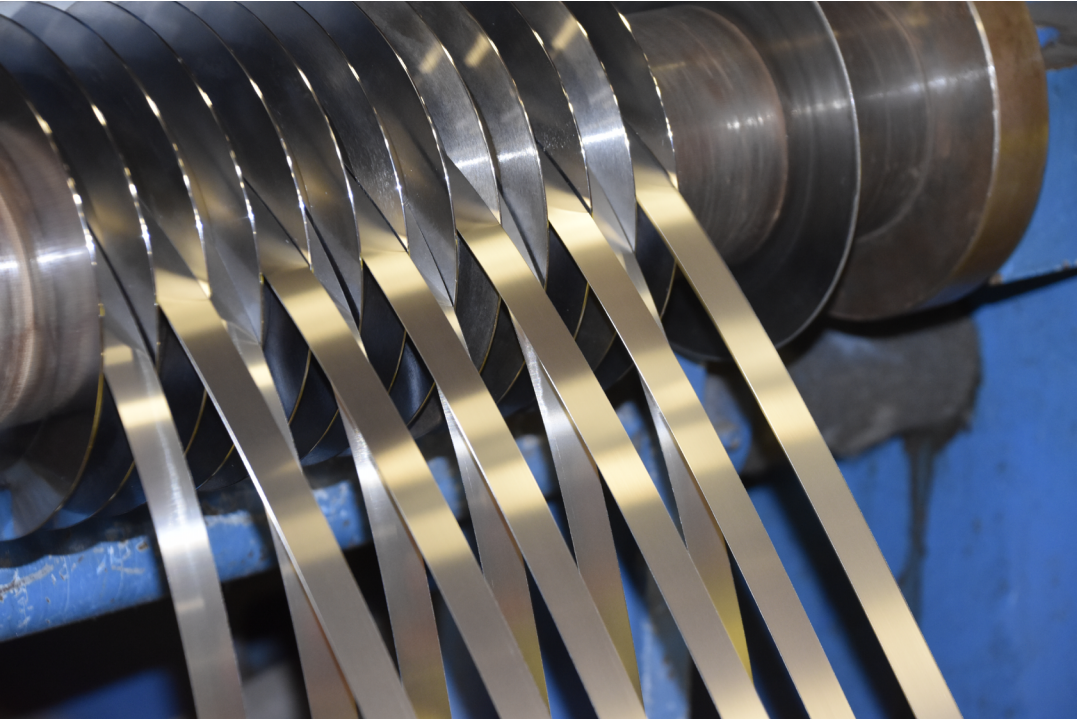




**(800) 722-5029**

**WWW.NKS.COM**



National Kwikmetal Service LLC (NKS), is known in the industry as a “premier” Stainless Steel and Aluminum flat rolled coil and precision blank service center in North America. We pride ourselves as being suppliers of quality product and excellent service to our customers worldwide.

▪

We are now excited to offer those same customers centerless ground bar, as well as Titanium and Nickel grades in flat rolled coil, through our parent company Banner Industries.

▪

Banner Industries is a premier supplier and has been for over 50 years. Banner’s six centerless grinding, turning, and straightening locations across North America allow NKS to expand the “Banner” product line to our loyal customer base. For more information, please visit [www.banner-industries.com](http://www.banner-industries.com).

## LOCATIONS

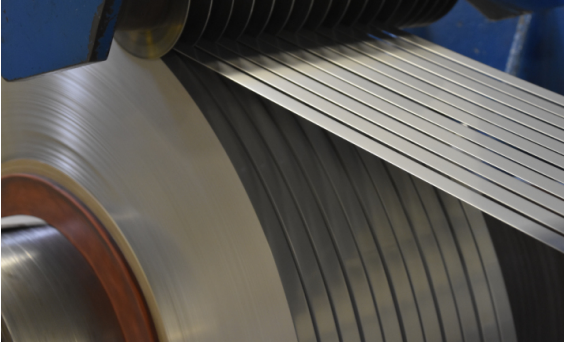
**DES PLAINES, IL**  
560 Santa Rosa Dr.  
Des Plaines, IL 60018

**ITASCA, IL**  
900 Hollywood Ave.  
Itasca, IL 60143

**LA VERGNE, TN**  
174 Jefferson Pike  
Laverne, TN 37086

**QUERÉTARO, MX**  
Carretera Estatal #431  
Col. Ex Hacienda la  
Machorra,  
CP 76246 El Marques,  
Querétaro, Mexico

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## STAINLESS STEEL

### AUSTENITIC GRADES

301, 304, 305, 309S, 310S,  
316L, 317L, 321, 347

### FERRITIC GRADES (ANNEALED)

409, 410S, 430, 439, 441

### MARTENSITIC GRADES

410, 420, 440A

### PRECIPITATION HARDENING

17-4, 15-5, 17-7 Condition A & C

### INVENTORY GAUGE RANGE

0.001" - 0.187"

### WIDTH

0.187" - 52.000"

Small Quantity Rerolling Capabilities

## ALUMINUM

### GRADES

1XXX, 3XXX, 5XXX, 6XXX, 7XXX

### TEMPERS

All

### MILL FINISH

Anodize & OSB Finishes

### INVENTORY GAUGE RANGE

0.012" - 0.187"

### WIDTH

0.187" - 52.0"

## TITANIUM

### GRADES

1-4

### INVENTORY GAUGE RANGE

0.008" - 0.125"

### WIDTH

0.187" - 48.0"

## NICKEL ALLOY

### GRADES

A286, 625, 718

### INVENTORY GAUGE RANGE:

0.008" - 0.125"

### WIDTH

0.187" - 48.0"

## SLIT COIL

SLITTER	GAUGE RANGE
12" YODER (IL)	0.001" - 0.030"
24" K & S (IL)	0.004" - 0.135"
24" K & S (IL)	0.004" - 0.032"
24" BRANER (IL)	0.007" - 0.075"
52" BRANER (IL)	0.010" - 0.120"
26" STAMCO (TN)	0.015" - 0.095"
48" STAMCO (TN)	0.016" - 0.135"
24" YODER (MX)	0.007" - 0.071"

## CUT-TO-LENGTH

Gauge: 0.006" - 0.040"

Width: 0.500" - 24.0"

Length: 5.00" - 144"

## EDGING CONDITION

Gauge: 0.015" - 0.125"

Edges: #1, 3, 4, 5

## COATINGS

Polyester, Epoxy, Hybrids  
 Anti-fingerprint  
 Cosmetic/Functional  
 Large/Small Quantity Runs  
 Dry Lube

SUBSTRATES	THICKNESS	WIDTH
Stainless Steel	0.004" - 0.060"	2.000"
Aluminum	0.014" - 0.060"	60.000"

## METALLURGICAL LAB

On Staff Metallurgist  
 Physical and Chemical Testing

AIQI Automotive Quality Initiatives  
 100% Traceability

